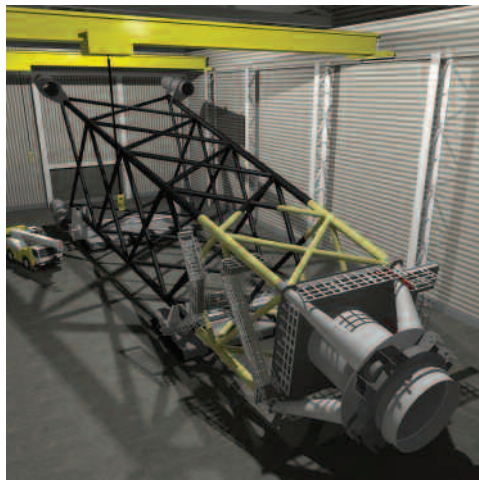


FABRICATION



The transition piece weighs 140te and transfers loads from the tower to subsea structure. It houses the switchgear, an overnight refuge and gives access to tower.



The jacket is constructed completely within a workshop environment. Its lightweight structure challenges the conventional approach to the building of jackets.



The jacket and transition piece are transferred straight from workshop onto the barge. The substructure is now ready for offshore lift and installation.



Beatrice
Wind Farm Demonstrator Project